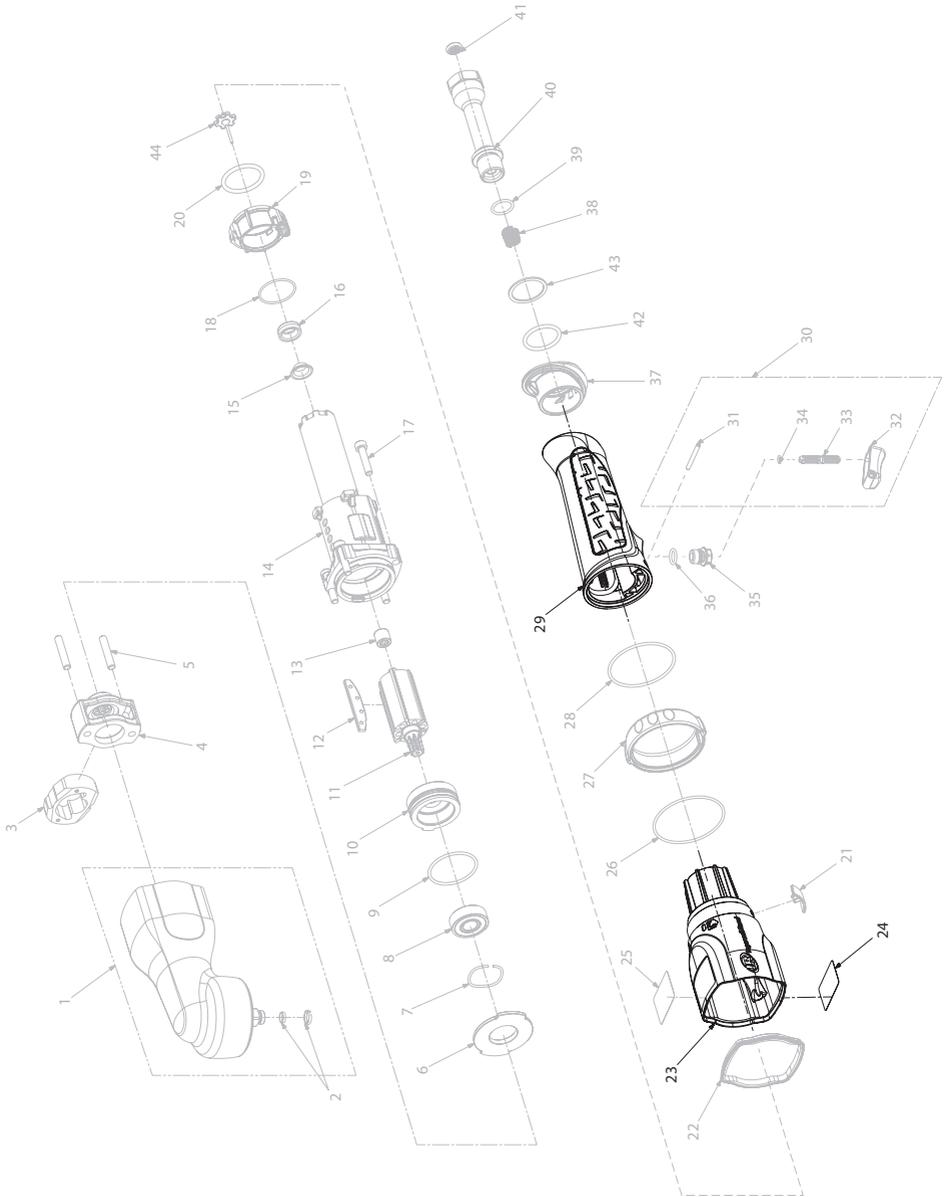


2015MAX-D Angle Air Impactool™ - Exploded View



(Dwg. 47153275)



2015MAX-D Angle Air Impactool™ - Parts List

NOTICE

The items in grey color in the parts list and exploded views are only for reference. For information on these items, please refer to base Parts List 45537578.

Item	Part Description	Part Number	Item	Part Description	Part Number
1	Anglehead Assembly		28	O-Ring	---
	for model 2015MAX	---	21	Actuator	---
	for model 2025MAX	---	29	Grip	2015-40-Y
2	Socket Retainer Kit		30	Trigger Kit	---
	for model 2015MAX	---	31	Trigger Pin	---
	for model 2025MAX	---	32	Trigger	---
*	Mechanism Kit	---	33	Throttle Pin	---
3	Hammer	---	34	O-Ring	---
4	Hammer Frame	---	*	Throttle Bushing Assembly	---
5	Hammer Pin (2 Included in kit)	---	35	Throttle Bushing	---
6	Washer	---	36	O-Ring	---
7	Spring Washer	---	37	Exhaust Cap	---
*	Endplate Assembly	---	*	Inlet Bushing Assembly	---
8	Bearing	---	38	Spring	---
9	O-Ring	---	39	O-Ring	---
10	Endplate	---	40	Inlet Bushing	---
11	Rotor	---	41	Screen	---
12	Vane Pack (6 vanes)	---	*	Inlet Parts Kit	---
*	Motor Cylinder Assembly	---	38	Spring	---
13	Bearing	---	39	O-Ring	---
14	Motor Cylinder	---	42	O-Ring	---
15	Seat Support	---	43	Washer	---
16	Valve Seat	---	44	Throttle Valve	---
17	Housing Screws (4 required)	---	15	Seat Support	---
*	Reverse Valve Kit	---	16	Valve Seat	---
18	O-Ring	---	*	Tune-Up Kit	---
19	Reverse Valve	---	*	Endplate Assembly	---
20	O-Ring	---	12	Vane Pack (6 vanes)	---
21	Actuator	---	18	O-Ring	---
22	Gasket	---	20	O-Ring	---
*	Motor Housing Assembly		22	Gasket	---
	for model 2015MAX	---	26	O-Ring	---
	for model 2025MAX	---	28	O-Ring	---
	for model 2015MAX-D	2015D-A40	33	Throttle Pin	---
23	Motor Housing	---	34	O-Ring	---
24	Warning Label	---	36	O-Ring	---
25	Information Label	---	*	Inlet Parts Kit	---
24	Warning Label	---	*	Air Care Kit (Grease Gun, Grease, Oil)	---
25	Information Label		*	Grease (replacement tube for -LBK1)	---
	for model 2015MAX	---	*	Air Tool Oil (4 oz. bottle)	---
	for model 2025MAX	---	*	Grease (1 lb can)	---
*	Reverse Ring Kit	---	*	Protective Boot	---
26	O-Ring	---	*	Service Vise Jaws	---
27	Reverse Ring	---			

* Not Illustrated

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

Related Documentation

For additional information refer to:

Air Impact Wrench Product Safety Information Manual 04580916.

Air Impact Wrench Product Information Manual 45537560.

Manuals can be downloaded from www.ingersollrandproducts.com.



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